

Basic Assembly Instructions for the Karaoke Inlay Kit



There's a total of 6 pieces in this kit. The woods used are Curly Maple, Black and Gray dyed Basswood.

We'll start by sliding the brass tube from the pen kit into the maple barrel. This will help align the pieces as the kit is being assembled. Insert the pieces in any order, securing with the supplied elastic bands as you go. Once all pieces are in place, remove the brass tube and lock in all the pieces with thin CA glue.

Once the thin CA has completely cured we're going to glue in the brass tube. Scuff up the tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Make sure to center the brass tube so everything will be centered when trimmed to final length. Once all glue has cured, sand the ends flush to the brass tube (don't use a

barrel trimmer) and mount on the lathe for turning and finishing. I use a CA finish for all of my inlay kits but any finish you prefer will work well with these kits.

