BereakardWoods.....

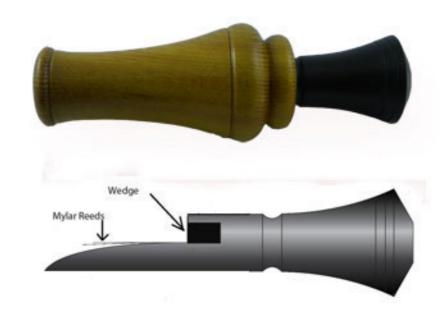
Stat Duck Call Kit

Required Materials:

- + 1-1/2" X 1-1/2" X 3-1/2" Blank
- + Stat Duck Call Kit
- + 7mm(shaft A)Pen mandrel
- + SandPaper/Finish
- +5/8" Drill Bit

Wood Preparation:

Cut a blank to 1-1/2"x1-1/2"x3-1/2" Square ends to 3" Mark center of blank Drill a 5/8' hole



Turning the Barrel:

Mount expansion bushings, washers and brass tubes onto 7mm Pen Mandrel. (see below) Place barrel onto mandrel and center over expansion bushings.

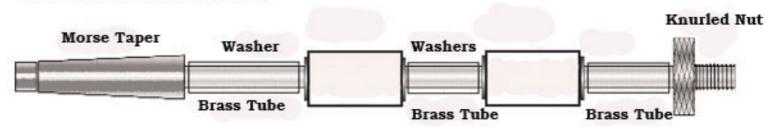
Tighten knurled nut until blank will not slide on expansion bushings.

* As some mandrels vary in length, you may be required to add or delete brass tubes Turn the blank to the desired shape. * make a 3/16" wide groove for the lanyard if desired. Sand and finish.

Assembly of Mylar Reeds:

Insert mylar reeds (long reed at the bottom, short reed at top dimple side down) into wedge slot making sure the reeds are all the way back before inserting wedge. Insert wedge. (see diagram above).

Insert duck call into finish barrel.



Copyright@ 2014 -The Berea Hardwoods Co. Inc.