

## Postable Vail Rollerball and Fountain Pen Kits, Supplemental Instructions

The Vail bushing sets now come with 5 bushings. 2 large bushings (.59”), 2 medium bushings (.51”), and one small bushing (.48”). If you purchased bushings prior to July 2012 you do not have the second medium bushing. An additional medium bushing will be provided free of charge with any order to those who have purchased bushings in the past. Just ask for it. Vail bushings ordered after July 1, 2012 have the fifth bushing.

Follow the original instructions for blank preparation & turning. When you assemble the bushings and tubes on the mandrel, use the 2 medium bushings for the main body (instead of one medium and one small as you would for the non-postable Vail).

### Vail Postable Pen Assembly:

**Important Note:** One or both of the couplers may already be screwed onto a piece. The fit of some of the couplers is tight, so if a coupler is attached to a piece, please be sure to use that coupler on that piece. It may not fit if used with the other piece.



- 1) Slide an **Accent Ring** (they are both the same) onto the unthreaded end of the **Coupler** with the flat side of the ring pointing away from the threads of the nib coupler. Press this assembly into the **Main Body Tube** on the end where you want the nib.
- 2) Screw the **Post Cap** into the **Coupler**. Slide the remaining **Accent Ring** onto the unthreaded end of the coupler with the flat side of the ring pointing away from the threads of the nib coupler. Press this assembly into the **Main Body Tube**.

The rest of the assembly is the same as the non-postable Vail.

- 3) **Rollerball Only:** Place the **Rollerball Refill** into the main body. Screw the **Rollerball Nib** into the nib coupler.
- 4) **Fountain Pen Only:** Screw the **Fountain Pen Nib** into the nib coupler.
- 5) Press the small diameter end of the **Center Band Coupler** into the small diameter opening of the **Center Band**.
- 6) If the blank has a pronounced grain, you can assure that the grain is lined up when the pen is closed by fully screwing the center band assembly onto the nib coupler of the main body, then align the grain of the two blanks and partially hand press the center band coupler into the cap body. Carefully unscrew the loosely joined center band/cap body and finish pressing the center band coupler into the cap body.
- 7) Align the **Clip** in the position you desire and press the clip and **End Cap** assembly into the remaining open end of the cap body. To protect the cap body during this step, consider using one of the plastic bags to form a barrier between the clip and the body.