

50 BMG BULLET PEN – INK REFILL / CARTRIDGE REPLACEMENT INSTRUCTIONS



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Parts list – Bullet Assembly

1. Copper bullet tip
2. Brass tube
3. Transmission (both parts come off as one piece – do not separate)
 - a. Screw in threaded portion (brass)
 - b. Twist portion (chrome)
4. Refill and spring (inside the Bullet assembly) – not shown

Instructions

1. Pull apart the copper bullet tip (1) from the brass cartridge (not shown). You will see the above assembly.
2. Grasp the copper bullet tip (1) with one hand and the screw in portion of the transmission (3 a) with the other. This is the brass colored portion not the chrome portion at the end that twists (3 b). Use no tools – it should be hand tight only. Do not unscrew by the twist portion (3 b).
3. Unscrew the screw in portion of the transmission (3 a). This has a standard right hand thread.
4. Remove the cartridge inside. It has a black plastic top and will easily pull out.
5. If the spring is not attached to the ink cartridge, turn this assembly upside down with the bullet tip facing up. The spring should fall out, or tap it a few times and it should come out.
6. Use a PARKER style refill.
7. Put the thinner end of the spring on the refill.
8. Insert the refill into the bullet assembly. Push the black end of the refill in toward the copper bullet tip a couple of times. You should feel the spring pressure.
9. Thread the transmission (3) on hand tight. Hand tighten at the screw in portion only (3 a). This should be fairly snug. No need to over tighten with tools.
10. Twist the twist portion of the transmission (3 b) left and right to ensure the refill extends and retracts.
11. Push the cartridge back onto the bullet assembly. Do not force it. The interior parts must line up properly to go together. If it will not go, reposition / move the bullet assembly around until it seats and pushes in with minimal to moderate effort. Your pen should work perfectly now.