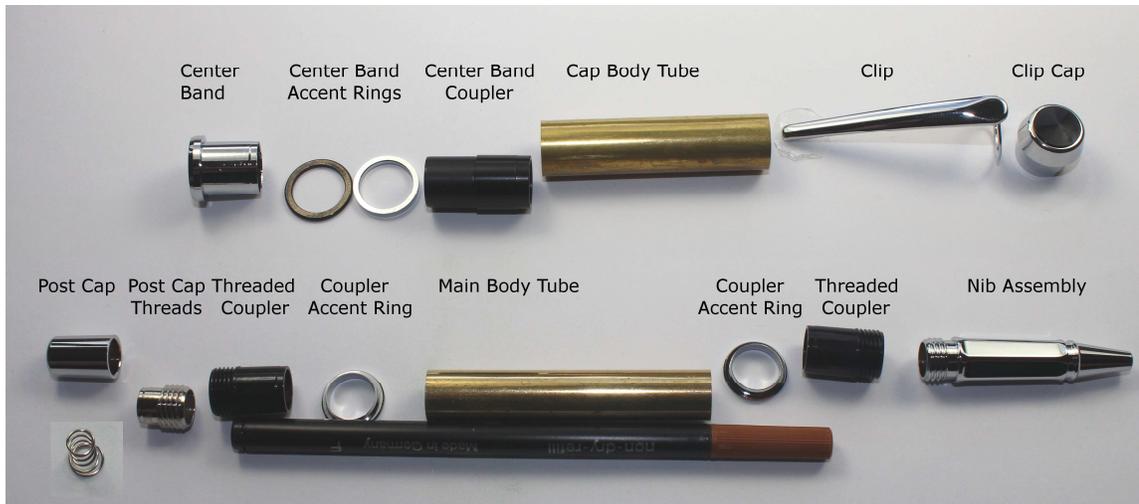


Baron & Sedona Assembly Instructions

Follow the turning instructions for the Rheinart FP/RB pen kit to turn the tubes.



The instructions for the Baron & Sedona are the same. The Sedona parts may vary slightly in appearance.

Assemble the Main Body

- 1) Press the Post Cap onto the Post Cap Threads to make the Post Cap Assembly
- 2) Place one of the Coupler Accent Rings onto one of the Threaded Coupler with the larger diameter flat end of the accent ring pointing away from the threads. Press this into one end of the turned main body. Repeat this process with the remaining Coupler Accent Ring and Threaded Coupler on the other end of the turned main body.
- 3) Screw the Post Cap Assembly into the appropriate end of the main body.
- 4) Rollerball Pens: Drop the spring down into the main body (make sure the spring goes all of the way to the bottom and is vertically oriented). Put the Rollerball Refill into the main body and screw on the Rollerball Nib onto the Threaded Coupler.
Fountain Pens: Screw the Fountain Pen Nib onto the Threaded Coupler.

Assemble the Cap Body

- 1) Press the Clip and the Clip Cap into the appropriate end of the Cap Body.
- 2) Assemble the two rings onto the Center Band. The plain ring that matches the center band in plating should be put on last.
- 3) Press the smaller diameter end of the plastic Center Band Coupler into the Center Band to make the Center Band Assembly.
- 4) Press the Center Band Assembly into the Cap Body. To line up the grain on the top and bottom, screw the Center Band Assembly onto the Threaded Coupler of the main body. Then lightly hand press the Cap Body onto the Center Band Assembly where the grain aligns with the two bodies. Carefully unscrew the Center Band Assembly and Cap Body from the Threaded Coupler of the Main Body. Then press the Center Band Assembly fully into the Cap Body.